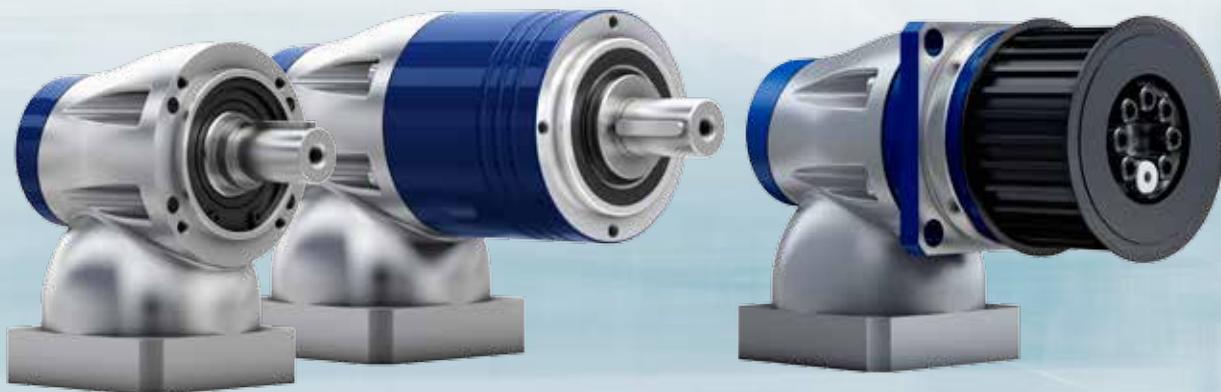


# Servo right-angle gearheads General



## LK<sup>+</sup>/LPK<sup>+</sup>

Economical right-angle precision

- Low backlash bevel gears with output shaft
- Applications in cyclic or continuous operation
- Torsional backlash: ≤ 8 arcmin
- Ratios: 1-100

### Product highlights

- Diverse range of transmission ratios
- High nominal speeds

## LPBK<sup>+</sup>

Economical right-angle precision

- Low backlash bevel gears with output flange
- Applications in cyclic or continuous operation
- Torsional backlash: ≤ 8 arcmin
- Ratios: 3-100

### Product highlights

- Diverse range of transmission ratios
- High nominal speeds
- Optionally available with belt pulley

Value

SPC<sup>+</sup>

SPK<sup>+</sup>

TPC<sup>+</sup>

TPK<sup>+</sup>



alpha Premium

alpha Advanced

Axes with **very high** precision, dynamics and power density requirements



V-Drive Value

SC<sup>+</sup> V-Drive<sup>+</sup> SK<sup>+</sup> HG<sup>+</sup> TK<sup>+</sup>

LPK<sup>+</sup>

LK<sup>+</sup>

alpha Value

Axes with **mid-range** precision, dynamics and power density requirements

alpha Basic

Performance

Now with even  
higher torques!



#### V-Drive Value

Economical servo worm

- Low backlash servo worm gearhead with output shaft and hollow shaft
- Applications in cyclic or continuous operation
- Torsional backlash:  $\leq 6$  arcmin
- Ratios: 4-40

Product highlights:

- Hollow shaft version
- Single-stage up to  $i=40$
- Smooth-running

#### Simple and convenient

From an optimized design with our cymex® software to the classic, patented WITTENSTEIN alpha motor mounting and grease volume adapted to each model – WITTENSTEIN alpha right-angle gearheads make your life so much easier.

#### Reliable and accurate

The low torsional backlash and high torsional rigidity of your WITTENSTEIN alpha right-angle gearhead assure maximum positioning accuracy of your drives and precision of your machines – even during highly dynamic operation up to 50,000 cycles/hour.

#### Maximum durability

Your WITTENSTEIN alpha right-angle gearhead is extremely reliable due to the overall design and 100% WITTENSTEIN alpha inspections: “**mount and forget**”. A length compensation feature integrated in your WITTENSTEIN alpha right-angle gearhead as standard maximizes the lifespan of your servo motor during high-speed continuous operation.

Right-angle gearheads  
General

	LPK <sup>+</sup>	LK <sup>+</sup>
V-Drive Value	LPBK <sup>+</sup>	LPK <sup>+</sup>

# LK<sup>+</sup>/LPK<sup>+</sup>/LPBK<sup>+</sup> – Economical right-angle precision



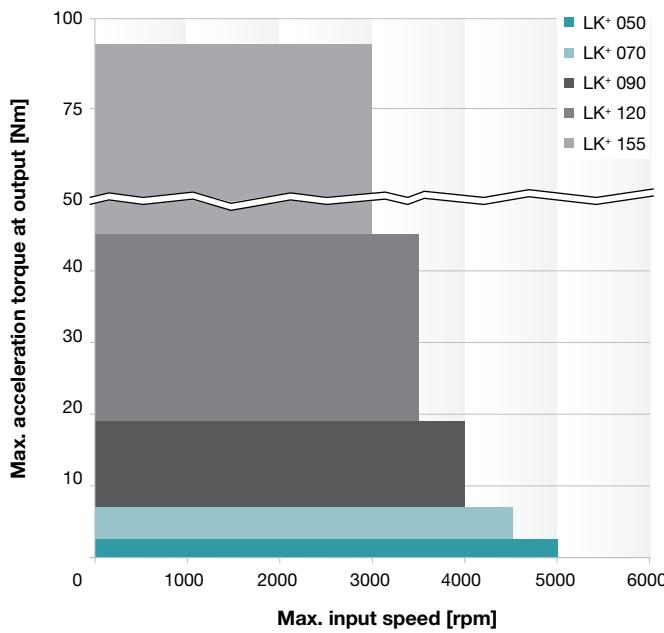
Low backlash right-angle gearheads with output shaft or output flange. This gearhead series is suitable for economical applications.

The LPBK<sup>+</sup> is especially suitable for compact belt drives.

## Quick size selection

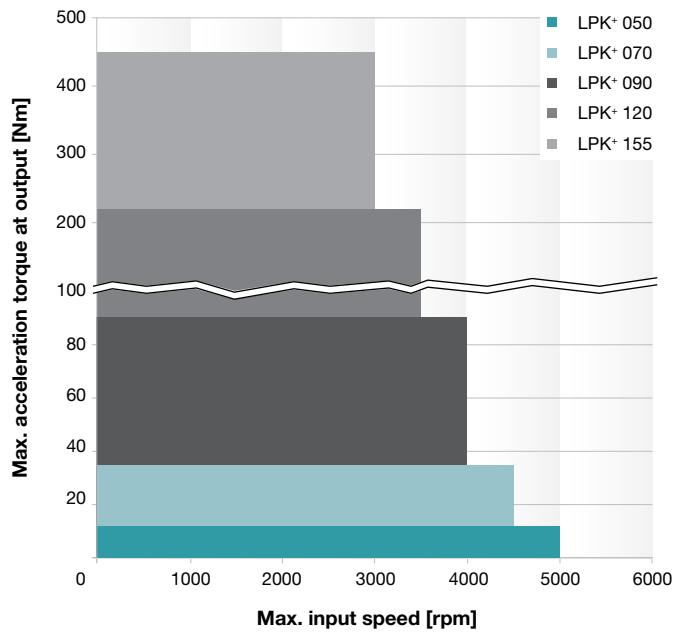
### LK<sup>+</sup> (example for $i = 1$ )

For applications in cyclic operation ( $DC \leq 60\%$ ) or continuous operation ( $DC \geq 60\%$ )



### LPK<sup>+</sup>/LPBK<sup>+</sup> (example for $i = 5$ )

For applications in cyclic operation ( $DC \leq 60\%$ ) or continuous operation ( $DC \geq 60\%$ )



# Versions and Applications

Features	LK <sup>+</sup> MO version page 324	LPK <sup>+</sup> MO version page 334	LPBK <sup>+</sup> MO version page 344
Power density	•	••	••
Positioning accuracy	•	••	••
High input speeds	••	••	••
Torsional rigidity	•	•	••
Space-saving design	••	••	•••

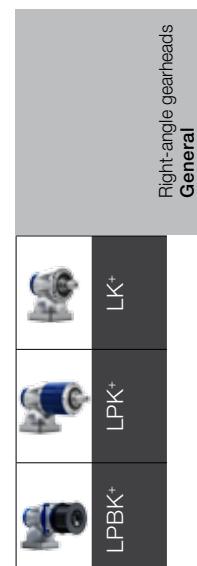
## Product features

Ratios <sup>c)</sup>	1 – 1	3 – 100	3 – 100
Torsional backlash [arcmin] <sup>c)</sup>	Standard	≤ 15	≤ 12
	Reduced	–	–
<b>Output type</b>			
Smooth output shaft		•	
Keywayed output shaft	•	•	
Output flange			•
<b>Input type</b>			
Motor mounted version	•	•	•
<b>Type</b>			
Food-grade lubrication <sup>a) b)</sup>	•	•	•
<b>Accessories</b>			
Coupling	•	•	
Rack	•	•	
Belt pulley			•
B5 flange	•	•	

<sup>a)</sup> Power reduction: technical data available upon request

<sup>b)</sup> Please contact WITTENSTEIN alpha

<sup>c)</sup> In relation to reference sizes



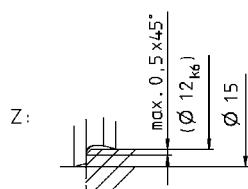
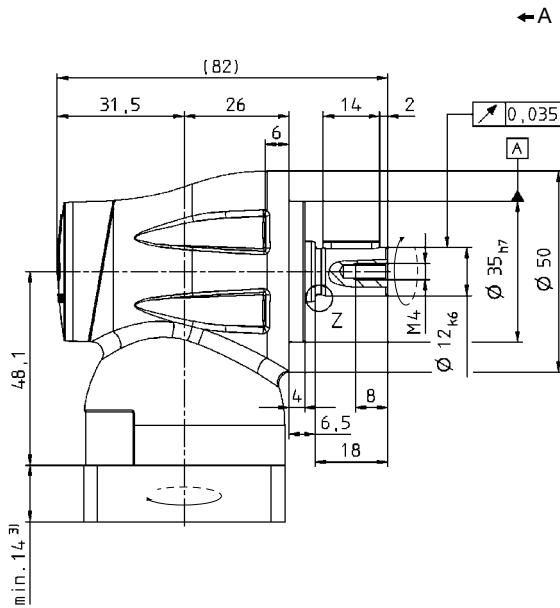
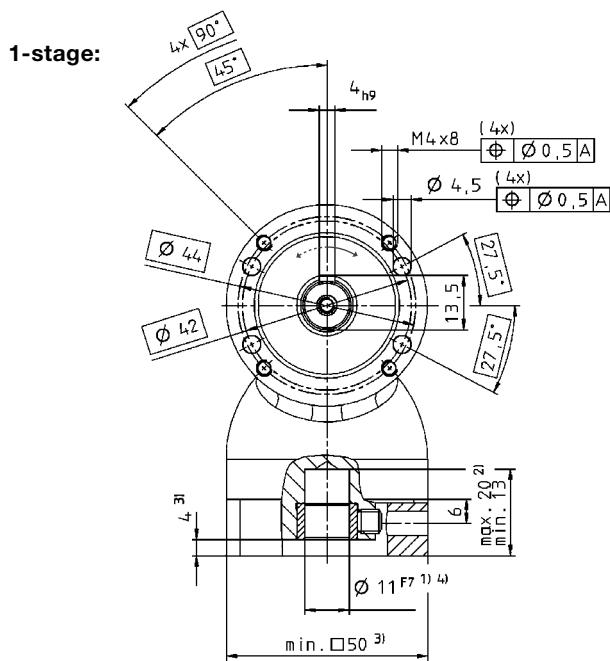
# LK+ 050 1-stage

			<b>1-stage</b>
<b>Ratio</b>	<i>i</i>		<b>1</b>
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	2.5
		in.lb	22
Nominal output torque (with $n_{1N}$ )	$T_{2N}$	Nm	1.2
		in.lb	11
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	5
		in.lb	44
Nominal input speed (with $T_{2N}$ and 20°C ambient temperature) <sup>a)</sup>	$n_{1N}$	rpm	3200
Max. input speed	$n_{IMax}$	rpm	5000
Mean no load running torque (with $n_1=3000$ rpm and 20°C gearhead temperature)	$T_{012}$	Nm	0.2
		in.lb	1.8
Max. torsional backlash	$j_t$	arcmin	$\leq 25$
Torsional rigidity	$C_{t21}$	Nm/arcmin	–
		in.lb/arcmin	
Max. axial force <sup>b)</sup>	$F_{2AMax}$	N	100
		lb <sub>t</sub>	23
Max. radial force <sup>b)</sup>	$F_{2RMax}$	N	650
		lb <sub>t</sub>	146
Efficiency at full load	$\eta$	%	95
Service life (For calculation, see the Chapter "Information")	$L_h$	h	> 20000
Weight incl. standard adapter plate	$m$	kg	0.7
		lb <sub>m</sub>	1.5
Operating noise (with $n_1=3000$ rpm no load)	$L_{PA}$	dB(A)	$\leq 72$
Max. permitted housing temperature		°C	+90
		F	194
Ambient temperature		°C	-15 to +40
		F	5 to 104
Lubrication			Lubricated for life
Paint			without
Direction of rotation			Motor and gearhead same direction
Protection class			IP 64
Moment of inertia (relates to the drive)	$J_t$	kgcm <sup>2</sup>	0.14
		10 <sup>3</sup> in.lb.s <sup>2</sup>	0.12

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

<sup>b)</sup> Refers to center of the output shaft, if  $n_2 = 1000$  rpm

## View A



Right-angle gearheads  
General

LK<sup>+</sup>

Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.

 CAD data is available under  
<http://www.wittenstein-alpha.de/en/info-and-cad-finder.html>

 Motor mounting according to operating manual

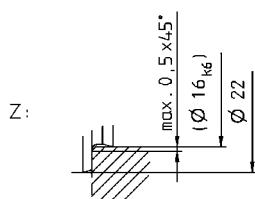
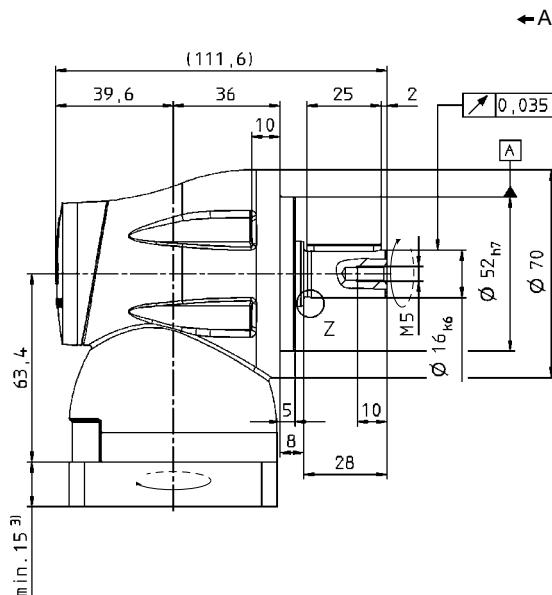
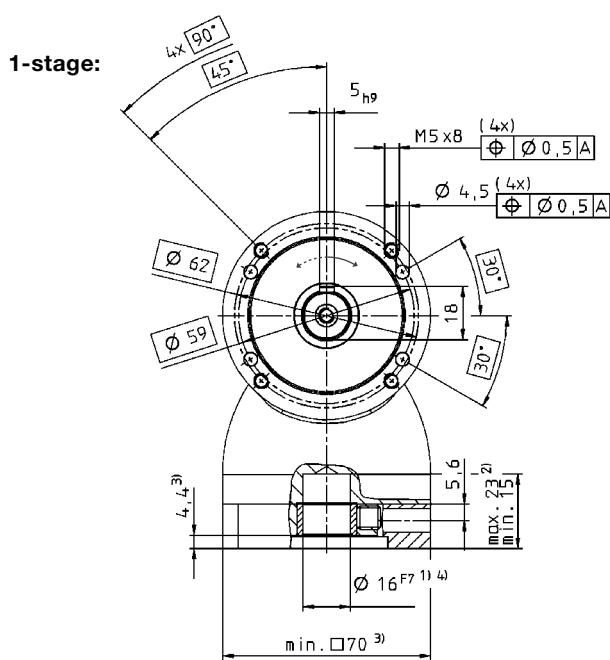
# LK+ 070 1-stage

			<b>1-stage</b>
<b>Ratio</b>	<i>i</i>		<b>1</b>
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	7
		in.lb	60
Nominal output torque (with $n_{1N}$ )	$T_{2N}$	Nm	3.7
		in.lb	33
Emergency stop torque (permitted 1000 times during the service life of the gearhead)	$T_{2Not}$	Nm	15
		in.lb	130
Nominal input speed (with $T_{2N}$ and 20°C ambient temperature) <sup>a)</sup>	$n_{1N}$	rpm	3000
Max. input speed	$n_{IMax}$	rpm	4500
Mean no load running torque (with $n_1=3000$ rpm and 20°C gearhead temperature)	$T_{012}$	Nm	0.4
		in.lb	3.5
Max. torsional backlash	$j_t$	arcmin	$\leq 20$
Torsional rigidity	$C_{t21}$	Nm/arcmin	–
		in.lb/arcmin	
Max. axial force <sup>b)</sup>	$F_{2AMax}$	N	200
		lb <sub>t</sub>	45
Max. radial force <sup>b)</sup>	$F_{2RMax}$	N	1450
		lb <sub>t</sub>	330
Efficiency at full load	$\eta$	%	95
Service life (For calculation, see the Chapter "Information")	$L_h$	h	$> 20000$
Weight incl. standard adapter plate	$m$	kg	1.9
		lb <sub>m</sub>	4.2
Operating noise (with $n_1=3000$ rpm no load)	$L_{PA}$	dB(A)	$\leq 73$
Max. permitted housing temperature		°C	+90
		F	194
Ambient temperature		°C	-15 to 40
		F	5 to 104
Lubrication			Lubricated for life
Paint			without
Direction of rotation			Motor and gearhead same direction
Protection class			IP 64
Moment of inertia (relates to the drive)	$J_t$	kgcm <sup>2</sup>	0.7
		10 <sup>3</sup> in.lb.s <sup>2</sup>	0.6

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

<sup>b)</sup> Refers to center of the output shaft, if  $n_2 = 1000$  rpm

View A



Right-angle gearheads  
General

LK<sup>+</sup>

Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.

 CAD data is available under  
<http://www.wittenstein-alpha.de/en/info-and-cad-finder.html>

 Motor mounting according to operating manual

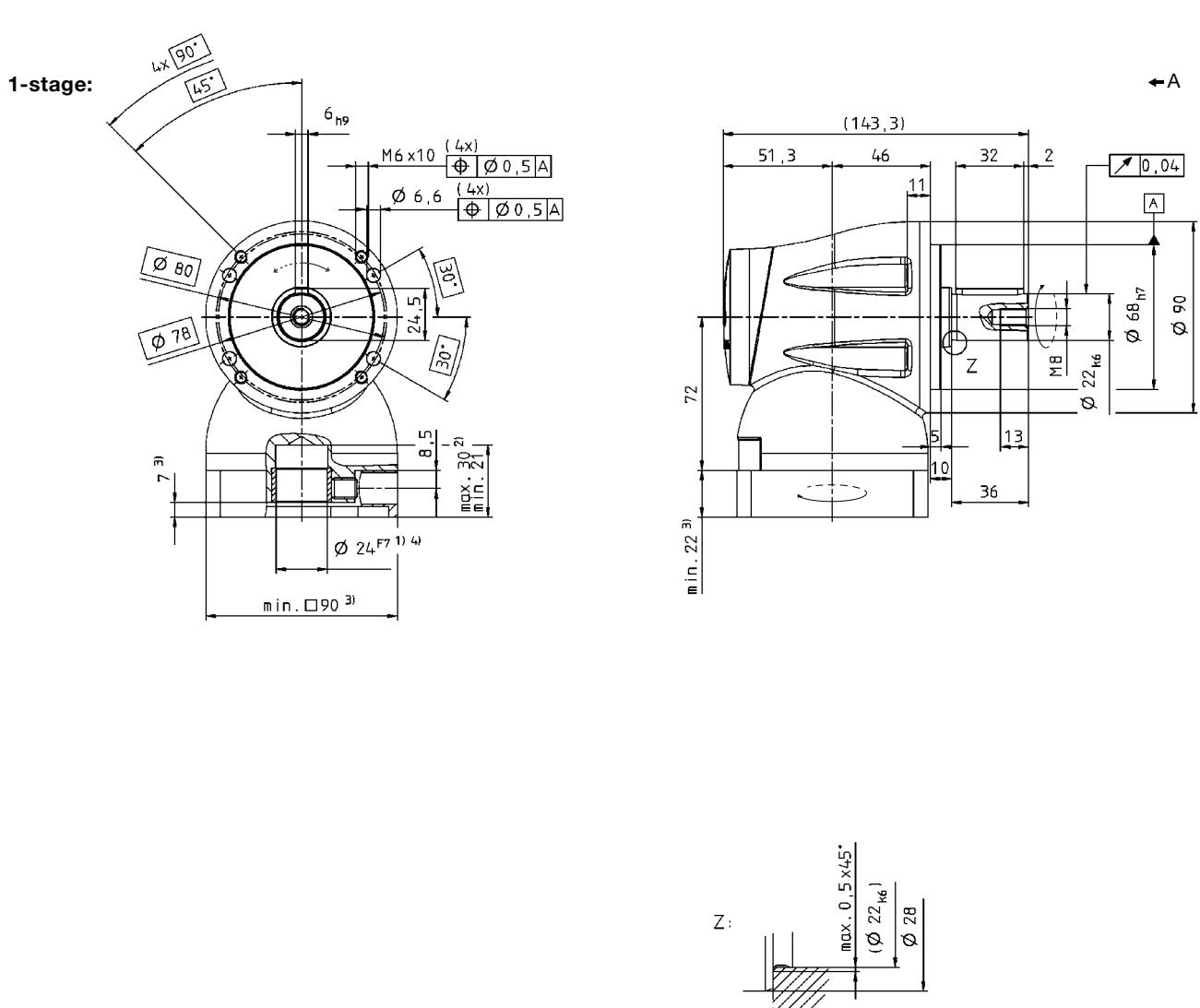
# LK+ 090 1-stage

			<b>1-stage</b>
<b>Ratio</b>	<i>i</i>		<b>1</b>
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	19
		in.lb	170
Nominal output torque (with $n_{1N}$ )	$T_{2N}$	Nm	9.3
		in.lb	82
Emergency stop torque (permitted 1000 times during the service life of the gearhead)	$T_{2Not}$	Nm	37
		in.lb	330
Nominal input speed (with $T_{2N}$ and 20°C ambient temperature) <sup>a)</sup>	$n_{1N}$	rpm	2700
Max. input speed	$n_{IMax}$	rpm	4000
Mean no load running torque (with $n_1 = 3000$ rpm and 20°C gearhead temperature)	$T_{012}$	Nm	0.9
		in.lb	8.0
Max. torsional backlash	$j_t$	arcmin	$\leq 15$
Torsional rigidity	$C_{t21}$	Nm/arcmin	1.3
		in.lb/arcmin	11
Max. axial force <sup>b)</sup>	$F_{2AMax}$	N	450
		lb <sub>t</sub>	100
Max. radial force <sup>b)</sup>	$F_{2RMax}$	N	2400
		lb <sub>t</sub>	540
Efficiency at full load	$\eta$	%	95
Service life (For calculation, see the Chapter "Information")	$L_h$	h	$> 20000$
Weight incl. standard adapter plate	$m$	kg	3.2
		lb <sub>m</sub>	7.1
Operating noise (with $n_1 = 3000$ rpm no load)	$L_{PA}$	dB(A)	$\leq 76$
Max. permitted housing temperature		°C	+90
		F	194
Ambient temperature		°C	-15 to 40
		F	5 to 104
Lubrication			Lubricated for life
Paint			without
Direction of rotation			Motor and gearhead same direction
Protection class			IP 64
Moment of inertia (relates to the drive)	$J_t$	kgcm <sup>2</sup>	3.3
		10 <sup>3</sup> in.lb.s <sup>2</sup>	2.9

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

<sup>b)</sup> Refers to center of the output shaft, if  $n_2 = 1000$  rpm

## View A



Right-angle gearheads  
General

LK<sup>+</sup>

Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.

 CAD data is available under  
<http://www.wittenstein-alpha.de/en/info-and-cad-finder.html>

 Motor mounting according to operating manual

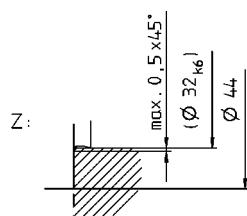
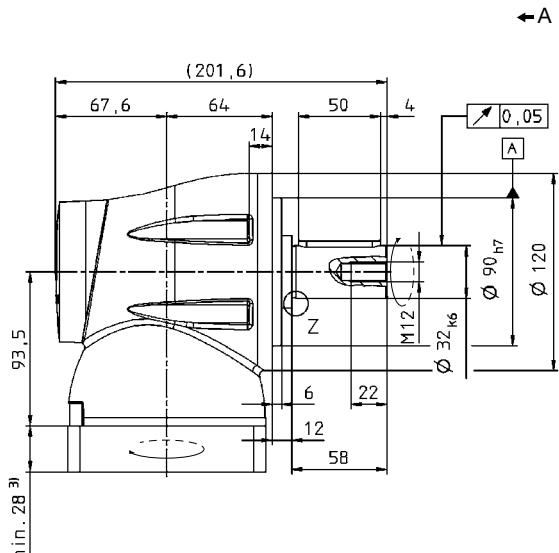
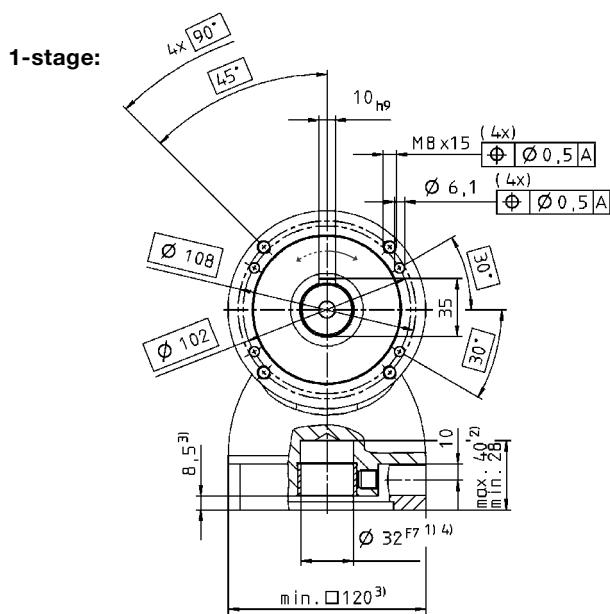
# LK+ 120 1-stage

			<b>1-stage</b>
<b>Ratio</b>	<i>i</i>		<b>1</b>
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	45
		in.lb	400
Nominal output torque (with $n_{1N}$ )	$T_{2N}$	Nm	23
		in.lb	200
Emergency stop torque (permitted 1000 times during the service life of the gearhead)	$T_{2Not}$	Nm	93
		in.lb	820
Nominal input speed (with $T_{2N}$ and 20°C ambient temperature) <sup>a)</sup>	$n_{1N}$	rpm	2100
Max. input speed	$n_{IMax}$	rpm	3500
Mean no load running torque (with $n_1=3000$ rpm and 20°C gearhead temperature)	$T_{012}$	Nm	2.5
		in.lb	22
Max. torsional backlash	$j_t$	arcmin	$\leq 10$
Torsional rigidity	$C_{t21}$	Nm/arcmin	–
		in.lb/arcmin	
Max. axial force <sup>b)</sup>	$F_{2AMax}$	N	750
		lb <sub>t</sub>	170
Max. radial force <sup>b)</sup>	$F_{2RMax}$	N	4600
		lb <sub>t</sub>	1040
Efficiency at full load	$\eta$	%	95
Service life (For calculation, see the Chapter "Information")	$L_h$	h	> 20000
Weight incl. standard adapter plate	$m$	kg	8.9
		lb <sub>m</sub>	20
Operating noise (with $n_1=3000$ rpm no load)	$L_{PA}$	dB(A)	$\leq 76$
Max. permitted housing temperature		°C	+90
		F	194
Ambient temperature		°C	-15 to 40
		F	5 to 104
Lubrication			Lubricated for life
Paint			without
Direction of rotation			Motor and gearhead same direction
Protection class			IP 64
Moment of inertia (relates to the drive)	$J_t$	kgcm <sup>2</sup>	14
		10 <sup>3</sup> in.lb.s <sup>2</sup>	12

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

<sup>b)</sup> Refers to center of the output shaft, if  $n_2 = 1000$  rpm

## View A



Right-angle gearheads  
General

LK<sup>+</sup>

Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.



CAD data is available under  
<http://www.wittenstein-alpha.de/en/info-and-cad-finder.html>



Motor mounting according to operating manual

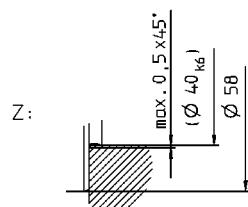
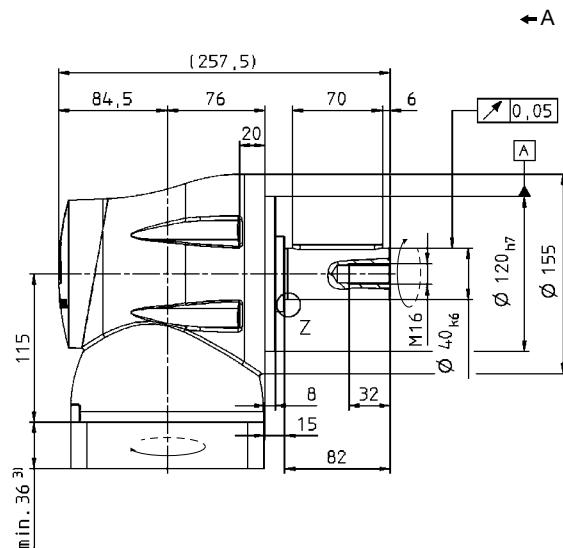
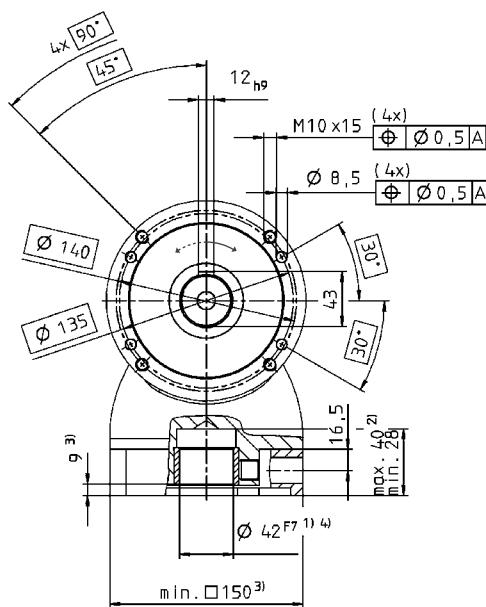
# LK+ 155 1-stage

			<b>1-stage</b>
<b>Ratio</b>	<i>i</i>		<b>1</b>
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	93
		in.lb	820
Nominal output torque (with $n_{1N}$ )	$T_{2N}$	Nm	66
		in.lb	580
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	194
		in.lb	1720
Nominal input speed (with $T_{2N}$ and 20°C ambient temperature) <sup>a)</sup>	$n_{1N}$	rpm	1600
Max. input speed	$n_{IMax}$	rpm	3000
Mean no load running torque (with $n_1 = 3000$ rpm and 20°C gearhead temperature)	$T_{012}$	Nm	4.5
		in.lb	
Max. torsional backlash	$j_t$	arcmin	$\leq 8$ 40
Torsional rigidity	$C_{t21}$	Nm/arcmin	–
		in.lb/arcmin	
Max. axial force <sup>b)</sup>	$F_{2AMax}$	N	1000
		lb <sub>t</sub>	225
Max. radial force <sup>b)</sup>	$F_{2RMax}$	N	7500
		lb <sub>t</sub>	1690
Efficiency at full load	$\eta$	%	95
Service life (For calculation, see the Chapter "Information")	$L_h$	h	> 20000
Weight incl. standard adapter plate	$m$	kg	19
		lb <sub>m</sub>	42
Operating noise (with $n_1 = 3000$ rpm no load)	$L_{PA}$	dB(A)	$\leq 78$
Max. permitted housing temperature		°C	+90
		F	194
Ambient temperature		°C	-15 to 40
		F	5 to 104
Lubrication			Lubricated for life
Paint			without
Direction of rotation			Motor and gearhead same direction
Protection class			IP 64
Moment of inertia (relates to the drive)	$J_t$	kgcm <sup>2</sup>	57
		10 <sup>3</sup> in.lb.s <sup>2</sup>	51

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

<sup>b)</sup> Refers to center of the output shaft, if  $n_2 = 1000$  rpm

View A

**1-stage:**Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.

CAD data is available under  
<http://www.wittenstein-alpha.de/en/info-and-cad-finder.html>

Motor mounting according to operating manual

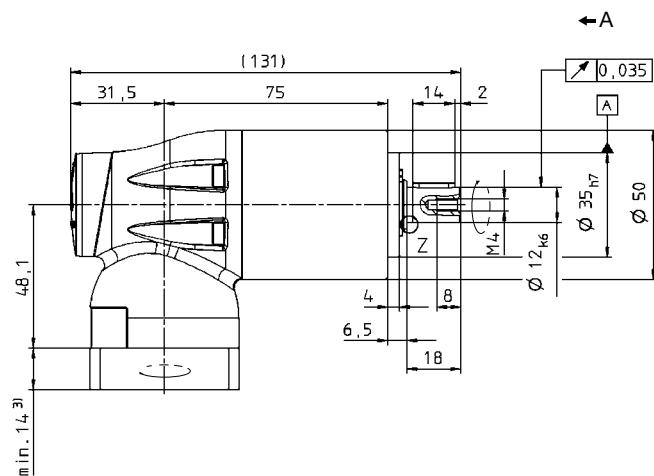
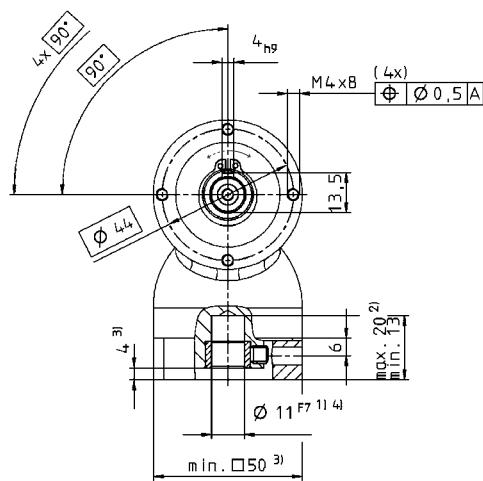
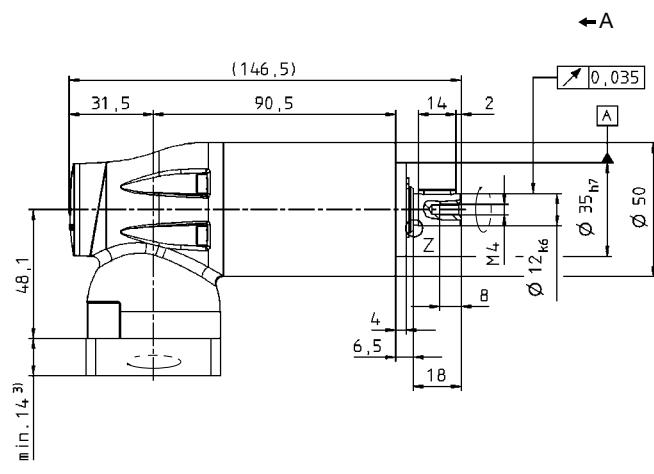
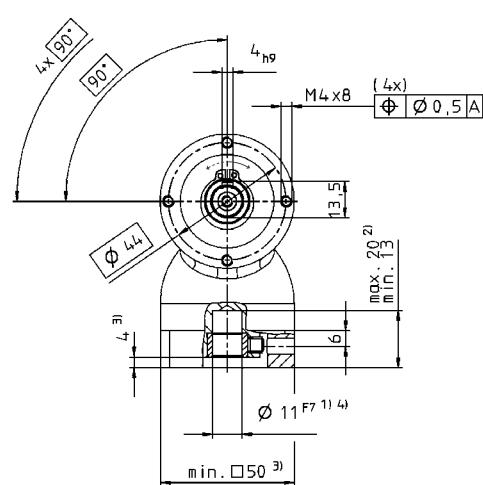
# LPK+ 050 2/3-stage

Ratio	$i$	2-stage				3-stage										
		4	5	7	10	16	20	25	35	50	70	100				
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	11	12	12	11	11	11	12	12	12	11				
		in.lb	100	110	110	100	100	100	110	110	110	100				
Nominal output torque (with $n_1$ )	$T_{2N}$	Nm	5.2	5.7	5.7	5.2	5.2	5.2	5.7	5.7	5.7	5.2				
		in.lb	46	50	50	46	46	46	50	50	50	46				
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	26	26	26	26	26	26	26	26	26	26				
		in.lb	230	230	230	230	230	230	230	230	230	230				
Nominal input speed (with $T_{2N}$ and 20°C ambient temperature) <sup>a)</sup>	$n_{1N}$	rpm	3200	3200	3200	3200	3200	3200	3200	3200	3200	3200				
Max. input speed	$n_{1Max}$	rpm	5000	5000	5000	5000	5000	5000	5000	5000	5000	5000				
Mean no load running torque (with $n_1=3000$ rpm and 20°C gearhead temperature)	$T_{012}$	Nm	0.17	0.17	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15				
		in.lb	1.5	1.5	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3				
Max. torsional backlash	$j_t$	arcmin	$\leq 16$				$\leq 15$									
Torsional rigidity	$C_{t21}$	Nm/arcmin	-				-									
		in.lb/arcmin														
Max. axial force <sup>b)</sup>	$F_{2AMax}$	N	700				700									
		lb <sub>t</sub>	160				160									
Max. radial force <sup>b)</sup>	$F_{2RMax}$	N	650				650									
		lb <sub>r</sub>	150				150									
Efficiency at full load	$\eta$	%	92				90									
Service life (For calculation, see the Chapter "Information")	$L_h$	h	> 20000				> 20000									
Weight incl. standard adapter plate	$m$	kg	1.4				1.6									
		lb <sub>m</sub>	3.1				3.5									
Operating noise (for $i = 10$ and $n_1 = 3000$ rpm without load)	$L_{PA}$	dB(A)					$\leq 72$									
Max. permitted housing temperature		°C					+90									
		F					194									
Ambient temperature		°C					-15 to 40									
		F					5 to 104									
Lubrication					Lubricated for life											
Paint					Blue RAL 5002											
Direction of rotation					Motor and gearhead same direction											
Protection class					IP 64											
Moment of inertia (relates to the drive)	$J_t$	kgcm <sup>2</sup>	0.16	0.16	0.16	0.16	0.16	0.16	0.16	0.16	0.16	0.16				
		$10^{-3}$ in.lb.s <sup>2</sup>	0.14	0.14	0.14	0.14	0.14	0.14	0.14	0.14	0.14	0.14				

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

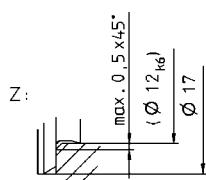
<sup>b)</sup> Refers to center of the output shaft, if  $n_2 = 100$  rpm

## View A

**2-stage:**

**3-stage:**


Right-angle gearheads  
General

LPK+



Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.



CAD data is available under

<http://www.wittenstein-alpha.de/en/info-and-cad-finder.html>



Motor mounting according to operating manual

# LPK+ 070 2/3-stage

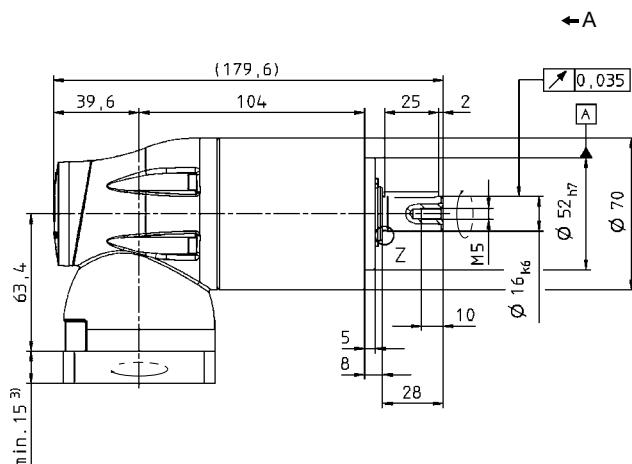
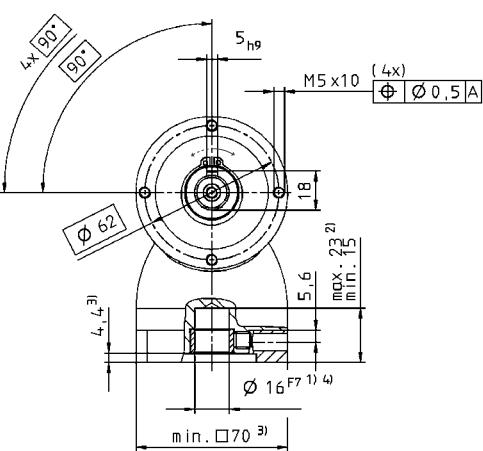
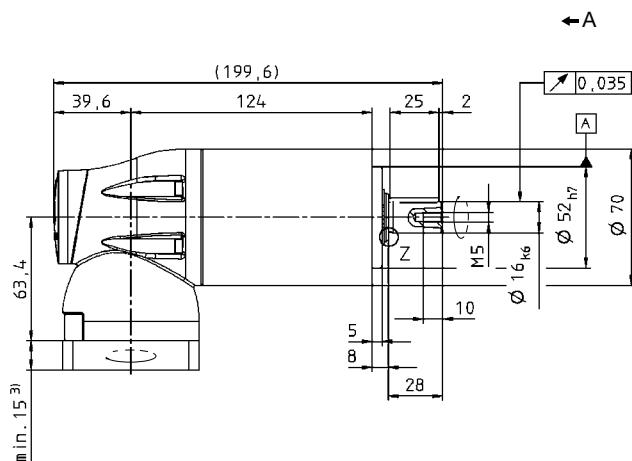
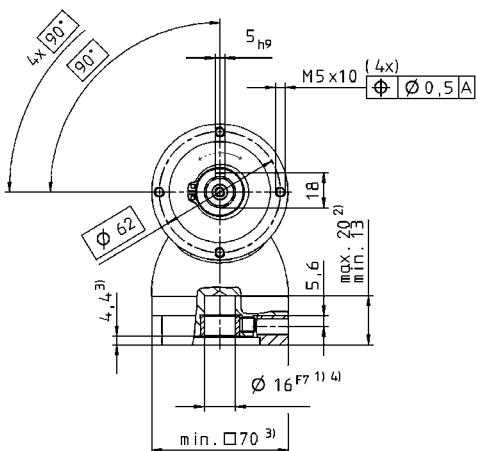
Ratio <sup>c)</sup>	<i>i</i>	2-stage						3-stage						
		3	4	5	7	10	16	20	25	30	50	70	100	
Max. acceleration torque (max. 1000 cycles per hour)	<i>T</i> <sub>2B</sub>	Nm	22	29	35	35	32	35	35	35	32	35	35	
		in.lb	190	260	310	310	280	310	310	310	280	310	310	
Nominal output torque (with <i>n</i> <sub>1N</sub> )	<i>T</i> <sub>2N</sub>	Nm	11	15	18	18	16.5	18	18	18	16.5	18	18	
		in.lb	100	130	160	160	150	160	160	160	160	160	160	
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	<i>T</i> <sub>2Not</sub>	Nm	45	60	75	75	75	75	75	75	75	75	75	
		in.lb	400	530	664	660	660	660	660	660	660	660	660	
Nominal input speed (with <i>T</i> <sub>2N</sub> and 20°C ambient temperature) <sup>a)</sup>	<i>n</i> <sub>1N</sub>	rpm	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	
Max. input speed	<i>n</i> <sub>1Max</sub>	rpm	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500	
Mean no load running torque (with <i>n</i> <sub>1</sub> =3000 rpm and 20°C gearhead temperature)	<i>T</i> <sub>012</sub>	Nm	0.72	0.71	0.67	0.66	0.62	0.63	0.63	0.59	0.59	0.59	0.59	
		in.lb	6.4	6.3	2.9	5.8	5.5	5.6	5.6	5.2	5.2	5.2	5.2	
Max. torsional backlash	<i>j<sub>t</sub></i>	arcmin	≤ 14						≤ 12					
Torsional rigidity	<i>C</i> <sub>121</sub>	Nm/arcmin	1	1,5	2	2	2	3	3	3	3	3	3	
		in.lb/arcmin	9	13	17	21	21	27	27	27	25	28	28	
Max. axial force <sup>b)</sup>	<i>F</i> <sub>2AMax</sub>	N	1550						1550					
		lb <sub>f</sub>	350						350					
Max. radial force <sup>b)</sup>	<i>F</i> <sub>2RMax</sub>	N	1450						1450					
		lb <sub>f</sub>	330						330					
Efficiency at full load	<i>η</i>	%	92						90					
Service life (For calculation, see the Chapter "Information")	<i>L<sub>h</sub></i>	h	> 20000						> 20000					
Weight incl. standard adapter plate	<i>m</i>	kg	3.8						4.2					
		lb <sub>m</sub>	8.4						9.3					
Operating noise (for <i>i</i> = 10 and <i>n</i> <sub>1</sub> = 3000 rpm without load)	<i>L<sub>PA</sub></i>	dB(A)	≤ 73											
Max. permitted housing temperature		°C	+90											
Ambient temperature		F	194											
Lubrication							Lubricated for life							
Paint							Blue RAL 5002							
Direction of rotation							Motor and gearhead same direction							
Protection class							IP 64							
Moment of inertia (relates to the drive)	<i>J<sub>t</sub></i>	kgcm <sup>2</sup>	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85
		10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

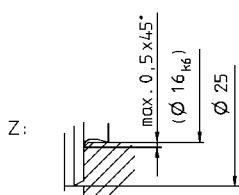
<sup>b)</sup> Refers to center of the output shaft, if *n*<sub>2</sub> = 100 rpm

<sup>c)</sup> Other ratios are available on request: *i* = 15, 21, 28 and 35

View A

**2-stage:****3-stage:**
 Right-angle gearheads  
General

LPK+

Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.



CAD data is available under

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Motor mounting according to operating manual

# LPK+ 090 2/3-stage

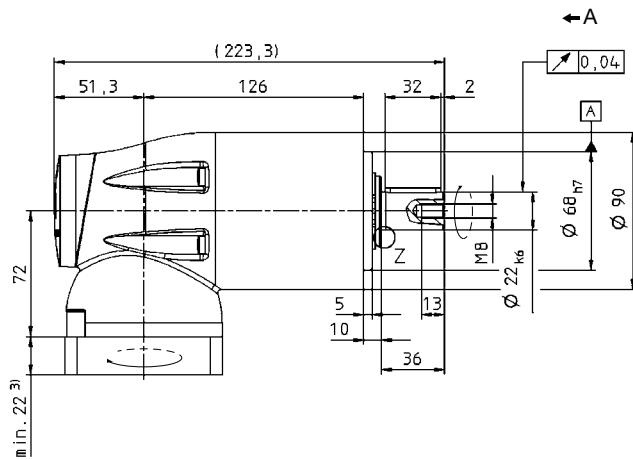
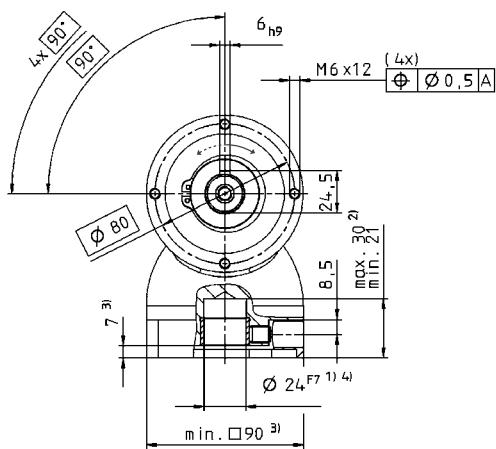
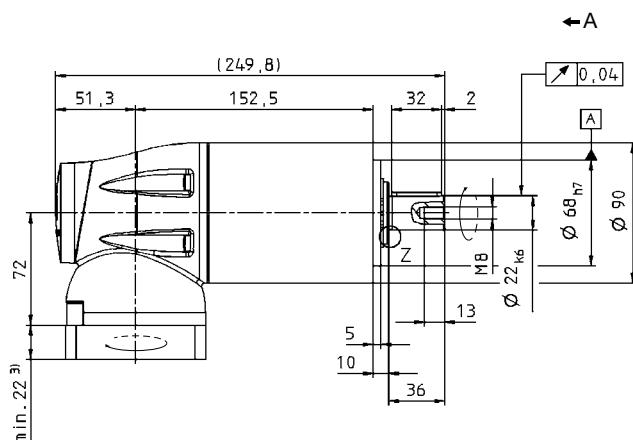
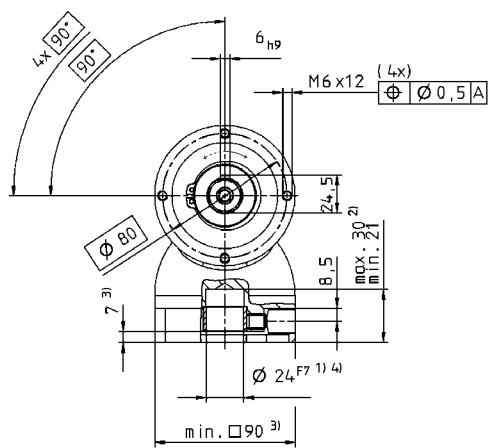
Ratio <sup>c)</sup>	<i>i</i>	2-stage					3-stage						
		3	4	5	7	10	16	20	25	30	50	70	100
Max. acceleration torque (max. 1000 cycles per hour)	<i>T</i> <sub>2B</sub>	Nm	56	74	90	90	80	90	90	90	80	90	90
		in.lb	500	650	800	800	710	800	800	800	710	800	800
Nominal output torque (with <i>n</i> <sub>1N</sub> )	<i>T</i> <sub>2N</sub>	Nm	28	37	45	45	40	45	45	40	45	45	40
		in.lb	250	330	400	400	350	400	400	400	400	400	350
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	<i>T</i> <sub>2Not</sub>	Nm	110	150	190	190	190	190	190	190	190	190	190
		in.lb	970	1330	1680	1680	1680	1680	1680	1680	1680	1680	1680
Nominal input speed (with <i>T</i> <sub>2N</sub> and 20°C ambient temperature) <sup>a)</sup>	<i>n</i> <sub>1N</sub>	rpm	2700	2700	2700	2700	2700	2700	2700	2700	2700	2700	2700
Max. input speed	<i>n</i> <sub>1Max</sub>	rpm	4000	4000	4000	4000	4000	4000	4000	4000	4000	4000	4000
Mean no load running torque (with <i>n</i> <sub>1</sub> = 3000 rpm and 20°C gearhead temperature)	<i>T</i> <sub>012</sub>	Nm	1.83	1.83	1.72	1.63	1.63	1.6	1.6	1.6	1.6	1.6	1.6
		in.lb	16	16	15	14	14	14	14	14	14	14	14
Max. torsional backlash	<i>j<sub>t</sub></i>	arcmin	≤ 12					≤ 11					
Torsional rigidity	<i>C</i> <sub>t21</sub>	Nm/arcmin	4.9	6.5	7.3	8.2	8.0	9.2	9.4	9.4	8.4	9.5	9.5
		in.lb/arcmin	43	58	65	73	71	81	83	83	74	84	84
Max. axial force <sup>b)</sup>	<i>F</i> <sub>2AMax</sub>	N	1900					1900					
		lb <sub>f</sub>	430					430					
Max. radial force <sup>b)</sup>	<i>F</i> <sub>2RMax</sub>	N	2400					2400					
		lb <sub>f</sub>	540					540					
Efficiency at full load	<i>η</i>	%	92					90					
Service life (For calculation, see the Chapter "Information")	<i>L<sub>h</sub></i>	h	> 20000					> 20000					
Weight incl. standard adapter plate	<i>m</i>	kg	6.9					7.9					
		lb <sub>m</sub>	15					17					
Operating noise (for <i>i</i> = 10 and <i>n</i> <sub>1</sub> = 3000 rpm without load)	<i>L<sub>PA</sub></i>	dB(A)						≤ 76					
Max. permitted housing temperature		°C						+90					
Ambient temperature		F						194					
Lubrication			°C					-15 to 40					
Paint			F					5 to 104					
Direction of rotation								Motor and gearhead same direction					
Protection class								IP 64					
Moment of inertia (relates to the drive)	<i>J<sub>t</sub></i>	kgcm <sup>2</sup>	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1
		10 <sup>-3</sup> in.lb.s <sup>2</sup>	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

<sup>b)</sup> Refers to center of the output shaft, if *n*<sub>2</sub> = 100 rpm

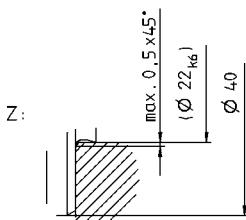
<sup>c)</sup> Other ratios are available on request: *i* = 15, 21, 28 and 35

View A

**2-stage:****3-stage:**

Right-angle gearheads  
General

LPK<sup>+</sup>



Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.



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Motor mounting according to operating manual

# LPK+ 120 2/3-stage

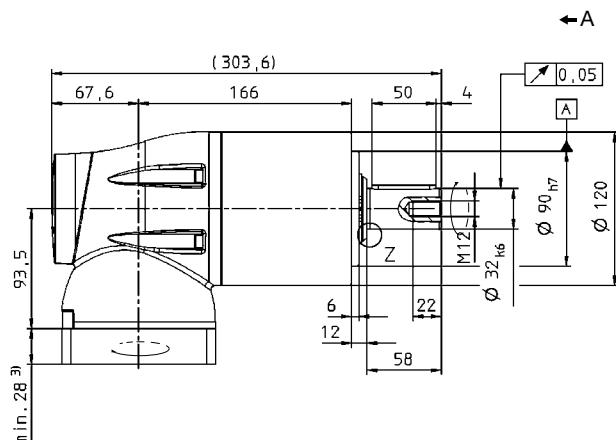
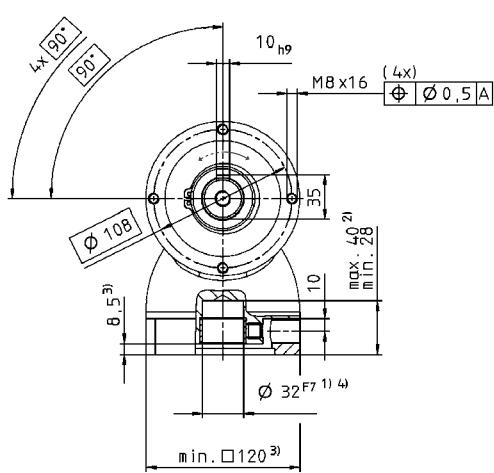
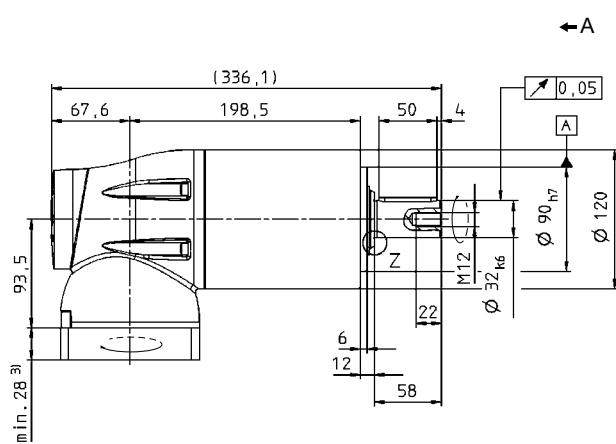
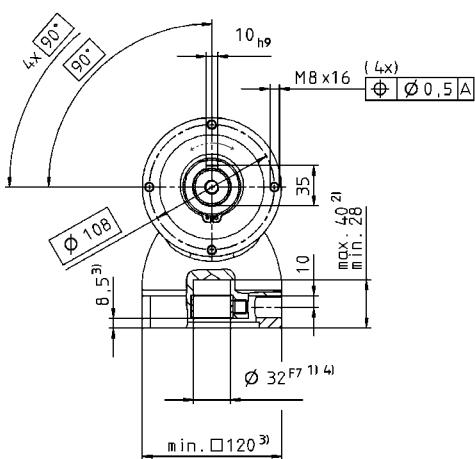
Ratio <sup>c)</sup>	<i>i</i>	2-stage						3-stage						
		3	4	5	7	10	16	20	25	30	50	70	100	
Max. acceleration torque (max. 1000 cycles per hour)	<i>T</i> <sub>2B</sub>	Nm	136	181	220	220	200	220	220	220	200	220	220	
		in.lb	1200	1600	1950	1950	1770	1950	1950	1770	1950	1950	1770	
Nominal output torque (with <i>n</i> <sub>1N</sub> )	<i>T</i> <sub>2N</sub>	Nm	68	91	110	110	100	110	110	100	110	110	100	
		in.lb	600	810	970	970	890	970	970	890	970	970	890	
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	<i>T</i> <sub>2Not</sub>	Nm	280	380	480	480	480	480	480	480	480	480	480	
		in.lb	2500	3400	4200	4200	4200	4200	4200	4200	4200	4200	4200	
Nominal input speed (with <i>T</i> <sub>2N</sub> and 20°C ambient temperature) <sup>a)</sup>	<i>n</i> <sub>1N</sub>	rpm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	
Max. input speed	<i>n</i> <sub>1Max</sub>	rpm	3500	3500	3500	3500	3500	3500	3500	3500	3500	3500	3500	
Mean no load running torque (with <i>n</i> <sub>1</sub> =3000 rpm and 20°C gearhead temperature)	<i>T</i> <sub>012</sub>	Nm	3.3	3.3	3.09	3.09	3.09	2.96	2.96	2.96	2.96	2.52	2.52	
		in.lb	29	29	27	27	27	26	26	26	26	22	22	
Max. torsional backlash	<i>j<sub>t</sub></i>	arcmin	≤ 11						≤ 11					
Torsional rigidity	<i>C</i> <sub>t21</sub>	Nm/arcmin	19	22	23	24	22	25	25	25	22	25	25	22
		in.lb/arcmin	170	190	210	210	190	220	220	220	190	220	220	190
Max. axial force <sup>b)</sup>	<i>F</i> <sub>2AMax</sub>	N	4000						4000					
		lb <sub>f</sub>	900						900					
Max. radial force <sup>b)</sup>	<i>F</i> <sub>2RMax</sub>	N	4600						4600					
		lb <sub>f</sub>	1040						1040					
Efficiency at full load	<i>η</i>	%	92						90					
Service life (For calculation, see the Chapter "Information")	<i>L<sub>h</sub></i>	h	> 20000						> 20000					
Weight incl. standard adapter plate	<i>m</i>	kg	17						19					
		lb <sub>m</sub>	37						42					
Operating noise (for <i>i</i> =10 and <i>n</i> <sub>1</sub> =3000 rpm without load)	<i>L<sub>PA</sub></i>	dB(A)	≤ 76											
Max. permitted housing temperature		°C	+90											
Ambient temperature		F	194											
Lubrication							Lubricated for life							
Paint							Blue RAL 5002							
Direction of rotation							Motor and gearhead same direction							
Protection class							IP 64							
Moment of inertia (relates to the drive)	<i>J<sub>t</sub></i>	kgcm <sup>2</sup>	17	17	17	17	17	17	17	17	17	17	17	17
		10 <sup>3</sup> in.lb.s <sup>2</sup>	15	15	15	15	15	15	15	15	15	15	15	15

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

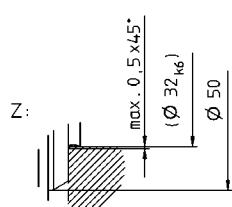
<sup>b)</sup> Refers to center of the output shaft, if *n*<sub>2</sub> = 100 rpm

<sup>c)</sup> Other ratios are available on request: *i* = 15, 21, 28 and 35

View A

**2-stage:****3-stage:**

Right-angle gearheads  
General



Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.



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Motor mounting according to operating manual

LPK+

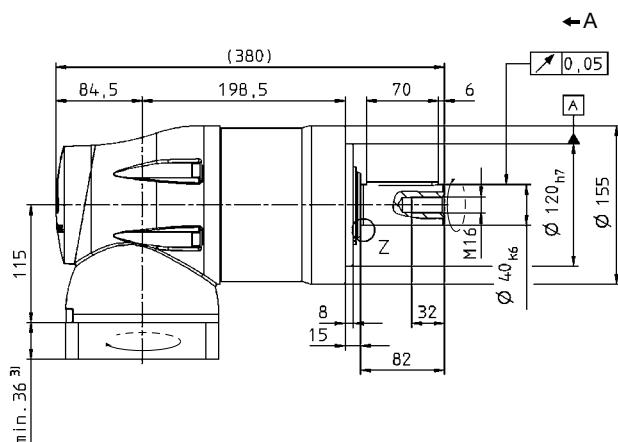
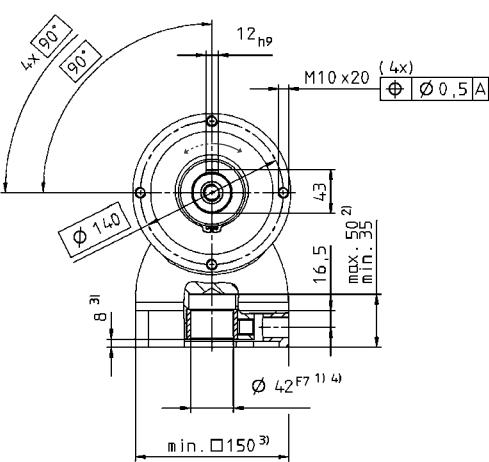
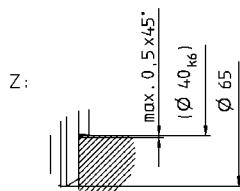
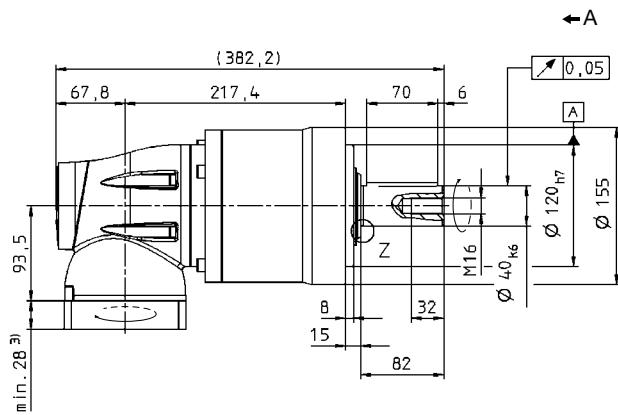
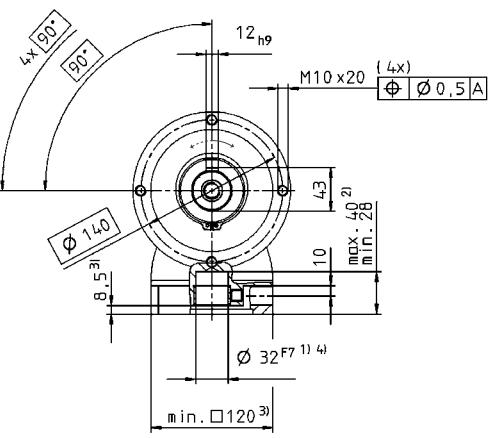
# LPK+ 155 2/3-stage

			2-stage		3-stage		
Ratio	i		5	10	25	50	100
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	450	350	450	450	350
		in.lb	4000	3100	4000	4000	3100
Nominal output torque (with $n_{iN}$ )	$T_{2N}$	Nm	320	190	320	320	190
		in.lb	2800	1700	2800	2800	1700
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	1000	1000	1000	1000	1000
		in.lb	8850	8850	8850	8850	8850
Nominal input speed (with $T_{2N}$ and 20°C ambient temperature) <sup>a)</sup>	$n_{iN}$	rpm	1600	1600	1600	1600	1600
Max. input speed	$n_{iMax}$	rpm	3000	3000	3500	3500	3500
Mean no load running torque (with $n_i = 3000$ rpm and 20°C gearhead temperature)	$T_{012}$	Nm	7.3	7.0	3.5	3.3	3.2
		in.lb					
Max. torsional backlash	$j_t$	arcmin	$\leq 10$		$\leq 11$		
Torsional rigidity	$C_{t21}$	Nm/arcmin	44	42	55	55	44
		in.lb/arcmin	390	370	480	490	390
Max. axial force <sup>b)</sup>	$F_{2AMax}$	N	6000				6000
		lb <sub>t</sub>	1350				1350
Max. radial force <sup>b)</sup>	$F_{2RMax}$	N	7500				7500
		lb <sub>r</sub>	1690				1690
Efficiency at full load	$\eta$	%	92		90		
Service life (For calculation, see the Chapter "Information")	$L_h$	h	$> 20000$		$> 20000$		
Weight incl. standard adapter plate	$m$	kg	35		39		
		lb <sub>m</sub>	77		86		
Operating noise (for $i = 10$ and $n_i = 3000$ rpm without load)	$L_{PA}$	dB(A)	$\leq 78$				
Max. permitted housing temperature		°C	+90				
		F	194				
Ambient temperature		°C	-15 to 40				
		F	5 to 104				
Lubrication			Lubricated for life				
Paint			Blue RAL 5002				
Direction of rotation			Motor and gearhead same direction				
Protection class			IP 64				
Moment of inertia (relates to the drive)	$J_t$	kgcm <sup>2</sup>	75	75	17	17	17
		10 <sup>3</sup> in.lb.s <sup>2</sup>	66	66	15	15	15

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

<sup>b)</sup> Refers to center of the output shaft, if = 100 rpm

View A

**2-stage:****3-stage:**Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
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- 4) Smaller motor shaft diameter is compensated by a bushing.



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Motor mounting according to operating manual

# LPBK+ 070 2-/3-stage

Ratio	<i>i</i>	2-stage						3-stage						
		3	4	5	7	10	16	20	25	30	35	50	70	100
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	22	29	35	35	32	35	35	35	35	35	35	32
		in.lb	190	260	310	310	280	310	310	310	280	310	310	280
Nominal output torque (with $n_{1N}$ )	$T_{2N}$	Nm	11	15	18	18	16.5	18	18	18	16.5	18	18	16.5
		in.lb	100	130	160	160	150	160	160	150	160	160	160	150
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	45	60	75	75	75	75	75	75	75	75	75	75
		in.lb	400	530	660	660	660	664	664	664	664	664	664	664
Nominal input speed (with $T_{2N}$ and 20°C ambient temperature) <sup>a)</sup>	$n_{1N}$	rpm	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000
Max. input speed	$n_{IMax}$	rpm	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500
Mean no load running torque (with $n_1=3000$ rpm and 20°C gearhead temperature)	$T_{012}$	Nm	0.72	0.71	0.67	0.66	0.62	0.63	0.63	0.59	0.59	0.59	0.59	0.59
		in.lb	6.4	6.3	2.9	5.8	5.5	5.6	5.6	5.2	5.2	5.2	5.2	5.2
Max. torsional backlash	$j_t$	arcmin	$\leq 14$						$\leq 12$					
Torsional rigidity	$C_{t21}$	Nm/arcmin	—	—	—	—	—	—	—	—	—	—	—	—
		in.lb/arcmin	—	—	—	—	—	—	—	—	—	—	—	—
Max. axial force <sup>b)</sup>	$F_{2AMax}$	N	1550						1550					
		lb <sub>f</sub>	350						350					
Max. radial force <sup>c)</sup>	$F_{2RMax}$	N	3000						3000					
		lb <sub>f</sub>	680						680					
Efficiency at full load	$\eta$	%	92						90					
Service life (For calculation, see the Chapter "Information")	$L_h$	h	> 20000						> 20000					
Weight incl. standard adapter plate	$m$	kg	3.4						3.8					
		lb <sub>m</sub>	7.5						8.4					
Operating noise (for $i = 10$ and $n_1 = 3000$ rpm without load)	$L_{PA}$	dB(A)	$\leq 73$											
Max. permitted housing temperature		°C	+90											
Ambient temperature		F	194											
Lubrication							-15 to 40							
Paint							5 to 104							
Direction of rotation							Motor and gearhead same direction							
Protection class							IP 64							
Moment of inertia (relates to the drive)	$J_f$	kgcm <sup>2</sup>	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85
		10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

<sup>b)</sup> Refers to center of the output shaft, if  $n_2 = 100$  rpm

<sup>c)</sup> With mounted PLPB<sup>+</sup> belt pulley and 100 rpm

View A

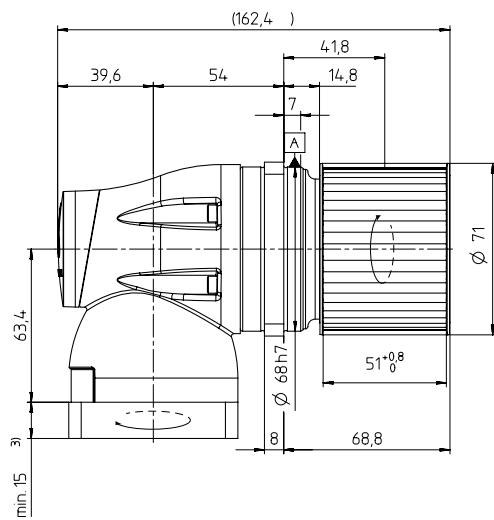
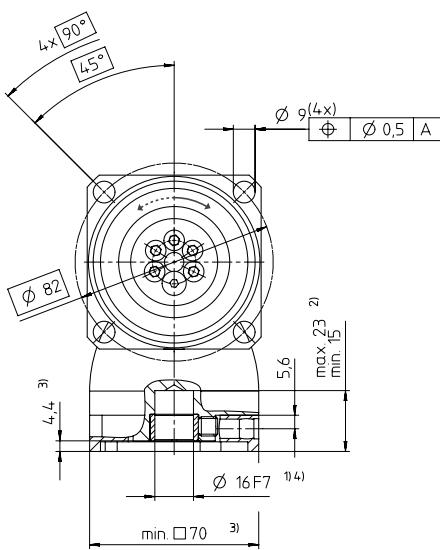
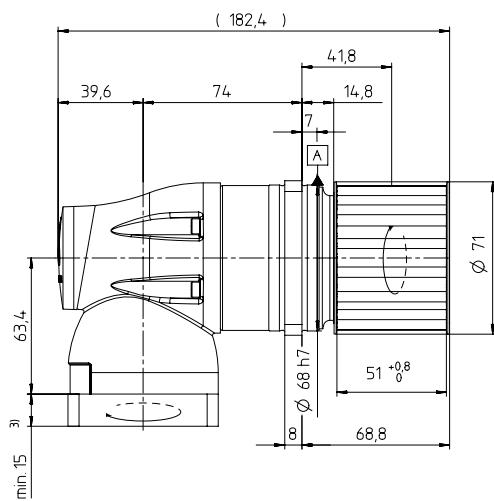
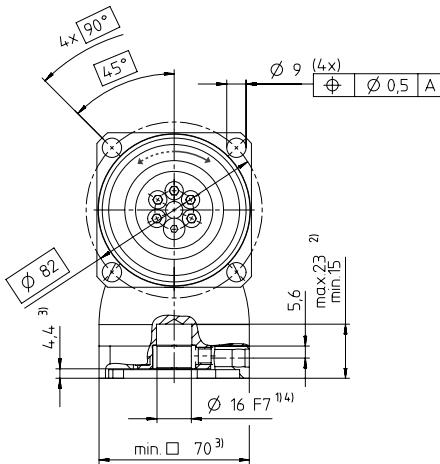
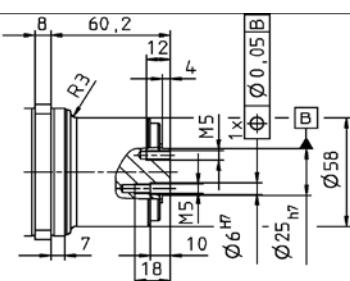
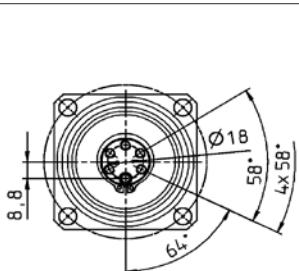
**2-stage:****3-stage:**

Illustration: Output flange without belt pulley



Supplement: Belt pulley PLPB<sup>+</sup> (not included in the scope of delivery – please order separately)

Belt Pulley PLPB <sup>+</sup> 070 Profile AT5-0		
Pitch	$p$	mm 5
Number of teeth	$z$	43
Circumference	$z * p$	mm/rotation 215
Inertia	$J$	kgcm <sup>2</sup> 3.86
Mass	$m$	kg 0.48

Non-toleranced dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.

CAD data is available under  
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 Motor mounting according to operating manual

# LPBK+ 090 2-stage

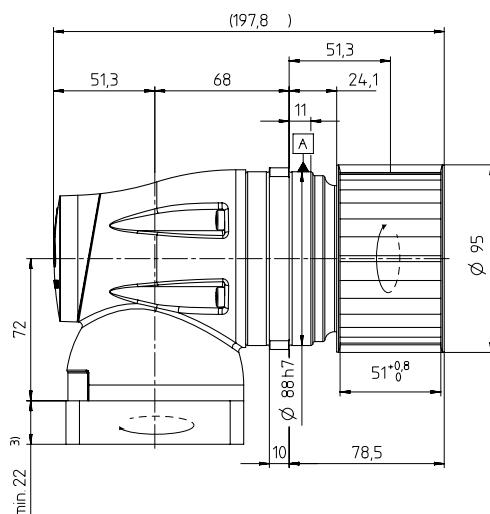
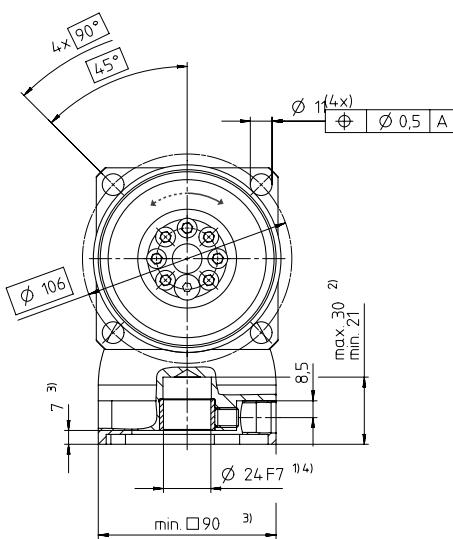
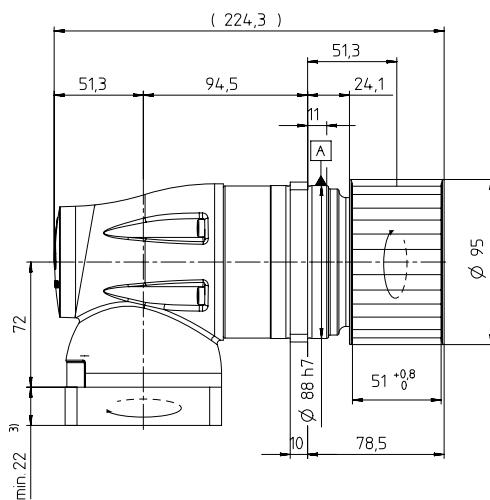
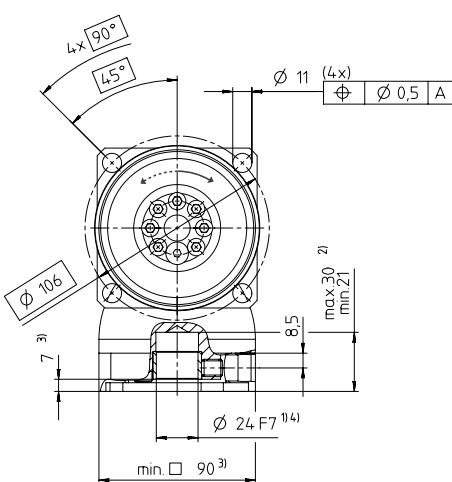
			2-stage						3-stage							
Ratio	<i>i</i>		3	4	5	7	10	16	20	25	30	35	50	70	100	
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	56	74	90	90	80	90	90	90	80	90	90	90	90	80
		in.lb	500	650	800	800	710	800	800	800	710	800	800	800	800	710
Nominal output torque (with $n_{1N}$ )	$T_{2N}$	Nm	28	37	45	45	40	45	45	45	40	45	45	45	45	40
		in.lb	250	330	400	400	350	400	400	400	350	400	400	400	400	350
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	110	150	190	190	190	190	190	190	190	190	190	190	190	190
		in.lb	970	1330	1680	1680	1680	1680	1680	1680	1680	1680	1680	1680	1680	1680
Nominal input speed (with $T_{2N}$ and 20°C ambient temperature) <sup>a)</sup>	$n_{1N}$	rpm	2700	2700	2700	2700	2700	2700	2700	2700	2700	2700	2700	2700	2700	2700
		rpm	4000	4000	4000	4000	4000	4000	4000	4000	4000	4000	4000	4000	4000	4000
Mean no load running torque (with $n_1 = 3000$ rpm and 20°C gearhead temperature)	$T_{012}$	Nm	1.83	1.83	1.72	1.63	1.63	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
		in.lb	16	16	15	14	14	14	14	14	14	14	14	14	14	14
Max. torsional backlash	$j_t$	arcmin	$\leq 12$						$\leq 11$							
Torsional rigidity	$C_{t21}$	Nm/arcmin	—	—	—	—	—	—	—	—	—	—	—	—	—	—
		in.lb/arcmin	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Max. axial force <sup>b)</sup>	$F_{2AMax}$	N	1900						1900							
		lb <sub>t</sub>	430						430							
Max. radial force <sup>c)</sup>	$F_{2RMax}$	N	4300						4300							
		lb <sub>r</sub>	970						970							
Efficiency at full load	$\eta$	%	92						90							
Service life (For calculation, see the Chapter "Information")	$L_h$	h	> 20000						> 20000							
Weight incl. standard adapter plate	$m$	kg	6.2						6.9							
		lb <sub>m</sub>	14						15							
Operating noise (for $i = 10$ and $n_1 = 3000$ rpm without load)	$L_{PA}$	dB(A)							$\leq 76$							
Max. permitted housing temperature		°C														
		F							194							
Ambient temperature		°C							-15 to 40							
		F							5 to 104							
Lubrication							Lubricated for life									
Paint							Blue RAL 5002									
Direction of rotation							Motor and gearbox same direction									
Protection class							IP 64									
Moment of inertia (relates to the drive)	$J_f$	kgcm <sup>2</sup>	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1
		$10^{-3}$ in.lb.s <sup>2</sup>	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

<sup>b)</sup> Refers to center of the output shaft, if  $n_2 = 100$  rpm

<sup>c)</sup> With mounted PLPB<sup>+</sup> belt pulley and 100 rpm

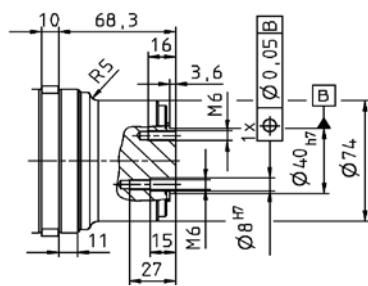
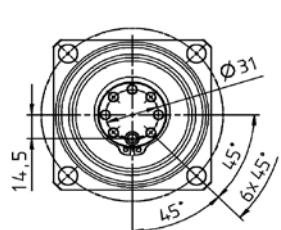
## View A

**2-stage:**

**3-stage:**


Supplement: Belt pulley PLPB<sup>+</sup> (not included in the scope of delivery – please order separately)

Belt Pulley PLPB <sup>+</sup> 090 Profile AT10-0		
Pitch	$p$	mm   10
Number of teeth	$z$	28
Circumference	$z * p$	mm/rotation   280
Inertia	$J$	kgcm <sup>2</sup>   10.95
Mass	$m$	kg   0.82

Illustration: Output flange without belt pulley



Non-tolerated dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.

CAD data is available under  
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 Motor mounting according to operating manual

# LPBK+ 120 2-/3-stage

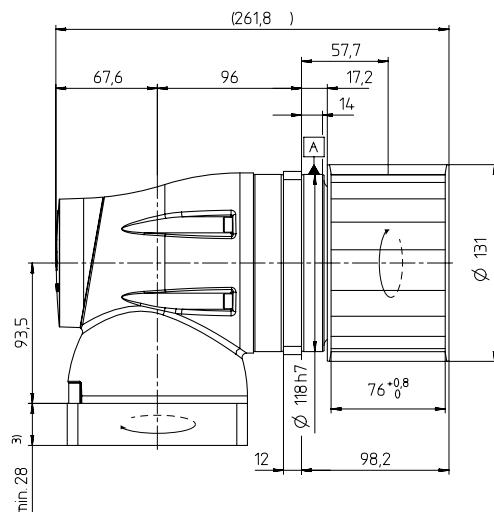
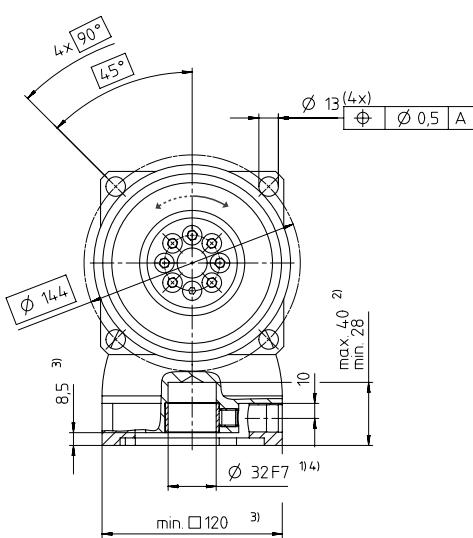
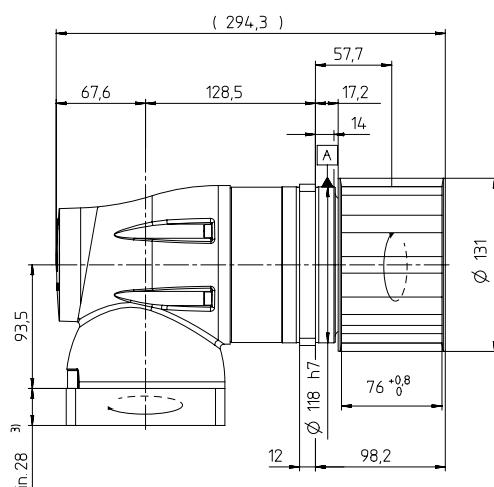
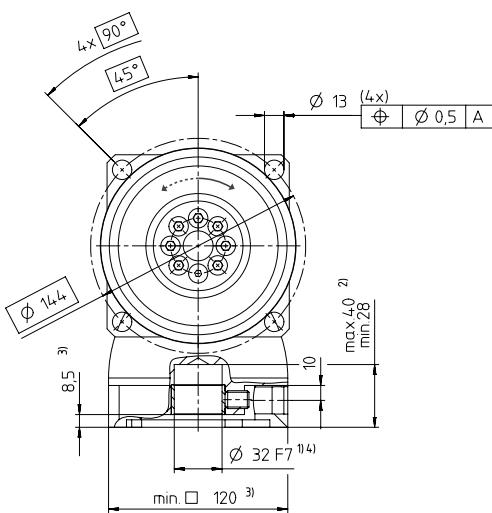
Ratio	$i$	2-stage							3-stage						
		3	4	5	7	10	16	20	25	30	35	50	70	100	
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	136	181	220	220	200	220	220	200	220	220	220	220	200
		in.lb	1200	1600	1950	1950	1770	1950	1950	1770	1950	1950	1950	1950	1770
Nominal output torque (with $n_{1N}$ )	$T_{2N}$	Nm	68	91	110	110	100	110	110	100	110	110	110	110	100
		in.lb	600	810	970	970	890	970	970	890	970	970	970	970	890
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	280	380	480	480	480	480	480	480	480	480	480	480	480
		in.lb	2500	3400	4200	4200	4200	4200	4200	4200	4200	4200	4200	4200	4200
Nominal input speed (with $T_{2N}$ and 20°C ambient temperature) <sup>a)</sup>	$n_{1N}$	rpm	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100	2100
Max. input speed	$n_{1Max}$	rpm	3500	3500	3500	3500	3500	3500	3500	3500	3500	3500	3500	3500	3500
Mean no load running torque (with $n_1=3000$ rpm and 20°C gearhead temperature)	$T_{012}$	Nm	3.3	3.3	3.09	3.09	3.09	2.96	2.96	2.96	2.96	2.52	2.52	2.52	2.52
		in.lb	29	29	27	27	27	26	26	26	26	22	22	22	22
Max. torsional backlash	$j_t$	arcmin	$\leq 11$					$\leq 11$							
Torsional rigidity	$C_{t21}$	Nm/arcmin	—	—	—	—	—	—	—	—	—	—	—	—	—
		in.lb/arcmin	—	—	—	—	—	—	—	—	—	—	—	—	—
Max. axial force <sup>b)</sup>	$F_{2AMax}$	N	4000					4000							
		lb <sub>t</sub>	900					900							
Max. radial force <sup>c)</sup>	$F_{2RMax}$	N	9500					9500							
		lb <sub>t</sub>	2100					2100							
Efficiency at full load	$\eta$	%	92					90							
Service life (For calculation, see the Chapter "Information")	$L_h$	h	> 20000					> 20000							
Weight incl. standard adapter plate	$m$	kg	16					17							
		lb <sub>m</sub>	34					37							
Operating noise (for $i = 10$ and $n_1 = 3000$ rpm without load)	$L_{PA}$	dB(A)						$\leq 76$							
Max. permitted housing temperature		°C	90												
Ambient temperature		F	194												
Lubrication			°C					-15 to 40							
Paint			F					5 to 104							
Direction of rotation								Motor and gearhead same direction							
Protection class								IP 64							
Moment of inertia (relates to the drive)	$J_t$	kgcm <sup>2</sup>	17	17	17	17	17	17	17	17	17	17	17	17	17
		10 <sup>3</sup> in.lb.s <sup>2</sup>	15	15	15	15	15	15	15	15	15	15	15	15	15

<sup>a)</sup> For higher ambient temperatures, please reduce input speed

<sup>b)</sup> Refers to center of the output shaft, if  $n_2 = 100$  rpm

<sup>c)</sup> With mounted PLPB<sup>®</sup> belt pulley and 100 rpm

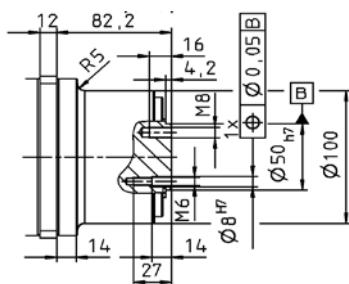
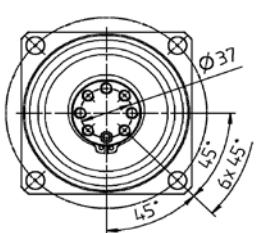
## View A

**2-stage:**

**3-stage:**


Supplement: Belt pulley PLPB<sup>+</sup> (not included in the scope of delivery – please order separately)

Belt Pulley PLPB <sup>+</sup> 120 Profile AT20-0		
Pitch	$p$	mm 20
Number of teeth	$z$	19
Circumference	$z * p$	mm/rotation 380
Inertia	$J$	kgcm <sup>2</sup> 50.62
Mass	$m$	kg 2.61

Illustration: Output flange without belt pulley



Non-toleranced dimensions  $\pm 1$  mm

- 1) Check motor shaft fit.
- 2) Min./Max. permissible motor shaft length. Longer motor shafts are adaptable, please contact us.
- 3) The dimensions depend on the motor.
- 4) Smaller motor shaft diameter is compensated by a bushing.

CAD data is available under  
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 Motor mounting according to operating manual